

Matreial Data Sheet

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

Elastever® E1083A

Material Description:

Elastever ® E1083A is a unreinforced Thermoplastic Polyurethane Elastomer(TPU-Polyester) product. Characteristics include:Environmental Protection.

General		
Material Status	 Commercial: Active 	
Availability	Asia Pacific	North America
	• Europe	 Latin America
	Middle East	Africa
Features	 Shock Absorption 	 High Resilience
	 Ageing Resistant 	 Cold Resistant
	 Good Processability 	 Environmental Protection
	 Oil Resistant 	Wear Resistant
RoHS Compliance	 RoHS Compliant 	
Processing Method	 Injection Molding 	

Physical Properties	Typical Value	Unit	Test Method
Density/Specific Gravity	1.2	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.5 to 0.9	%	ASTM D955
Moisture Content	< 0.02	%	

Hardness	Typical Value	Unit	Test Method
Durometer Hardness (Shore A,10 sec)	83		ASTM D2240

Elastomers	Typical Value	Unit	Test Method
Tensile Stress (100% Strain)	6	MPa	ASTM D412
Tensile Strength ¹ (Break,3.2mm)	32	MPa	ASTM D412
Tensile Elongation ¹ (Break)	550	%	ASTM D412
Tear Strength, Die C	98	KN/m	ASTM D624
Compression Set (23°C,22 hr,Type 2)	25	%	ASTM D395B

Processing Information	Typical Value	Unit
Injection Pressure	68.9 to 103	MPa
Processing (Melt) Temp	199 to 216	$^{\circ}$ C
Mold Temperature	27 to 66	$^{\circ}$ C
Drying Temperature	82	$^{\circ}\mathbb{C}$
Drying Time	4	hr

NOTES:

¹ Die C,500 mm/min

NFD ADVANCED COMPOSITES

Elastever® E1083A

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告!在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

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The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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